**Ahmet Gürses** 

# Introduction to Polymer-Clay Nanocomposites



### Introduction to Polymer-Clay Nanocomposites

## Introduction to Polymer–Clay Nanocomposites

Ahmet Gürses



### Published by

Pan Stanford Publishing Pte. Ltd. Penthouse Level, Suntec Tower 3 8 Temasek Boulevard Singapore 038988

Email: editorial@panstanford.com

Web: www.panstanford.com

### **British Library Cataloguing-in-Publication Data**

A catalogue record for this book is available from the British Library.

### **Introduction to Polymer-Clay Nanocomposites**

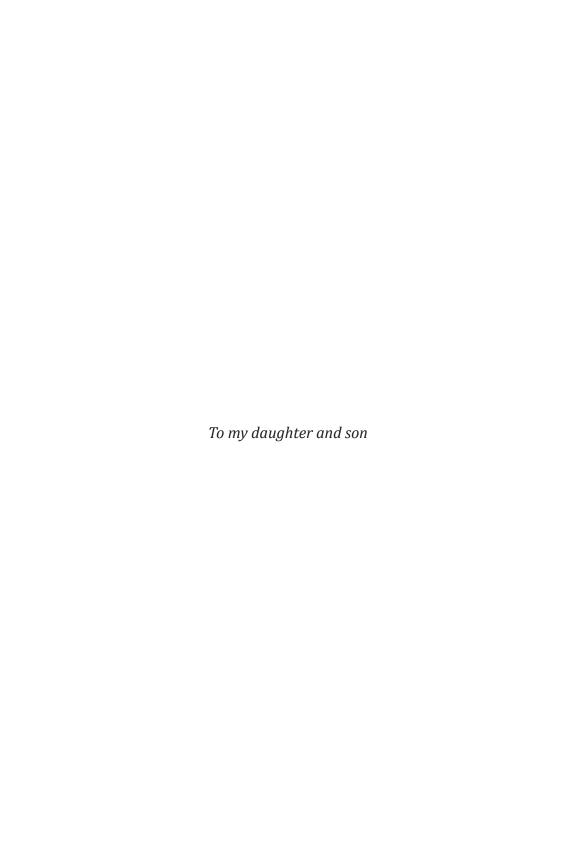
Copyright © 2015 by Pan Stanford Publishing Pte. Ltd.

All rights reserved. This book, or parts thereof, may not be reproduced in any form or by any means, electronic or mechanical, including photocopying, recording or any information storage and retrieval system now known or to be invented, without written permission from the publisher.

For photocopying of material in this volume, please pay a copying fee through the Copyright Clearance Center, Inc., 222 Rosewood Drive, Danvers, MA 01923, USA. In this case permission to photocopy is not required from the publisher.

ISBN 978-981-4613-02-6 (Hardcover) ISBN 978-981-4613-03-3 (eBook)

Printed in the USA



### **Contents**

Prefo Ackn	ice owledgi	ment			xiii xv
			<b>5.</b>		
1.	-		Polymer Sy	nthesis	1
	1.1	Introd		l Davidammanta	1
		1.1.1		ations of Doluments	2
		1.1.2		ations of Polymers	4
				Based on origin	5 6
		112		Based on the configuration	7
		1.1.3		es and Properties of Polymers Polyethylene	7
				Polypropylene	8
				Poly(methyl methacrylate)	9
				Polystyrene	9
				Poly(vinyl chloride)	11
				Poly(vinyl acetate)	12
				Poly(vinyl alcohol)	12
				Engineering polymers	13
				Nylons	14
				Epoxy resins	15
				Phenol formaldehyde resins	16
				Amino resins	18
				Polytetrafluoroethylene	19
				Polyurethanes	19
				Poly(ether ether ketone)	21
				Silicones	21
		1.1.4	Natural I	Polymers	22
				Cellulose	22
			1.1.4.2	Starch	23
			1.1.4.3	Natural rubber	23
			1.1.4.4	Proteins	25
			1.1.4.5	Poly-3-hydroxybutyrate	26
	1.2	Polym	erization I	Reactions	26
		1.2.1	Step-Gro	wth Polymerization	27
			1.2.1.1	Typical step-growth polymers	29
		1.2.2	Chain Po	lymerization	40

			1.2.2.1 In	itiation	41
			1.2.2.2 Pr	ropagation	43
			1.2.2.3 Te	ermination	43
			1.2.2.4 Ch	nain transfer	44
		1.2.3	Diene Polyn	nerization	45
		1.2.4	Practical Me	ethods of Chain	
			Polymerizat	tion	47
				ulk polymerization	47
			1.2.4.2 Sc	olution polymerization	48
			1.2.4.3 Su	ispension polymerization	49
			1.2.4.4 Er	nulsion polymerization	49
		1.2.5	Ionic and Co		
			Polymerizat	tions	50
				ationic polymerization	51
		1.2.5.2		ymerization	52
				pordination polymerization	53
		1.2.6		ng Polymerization	54
				oly(propylene oxide)	55
				poxy resins	56
				olycaprolactam (nylon-6)	56
	1.3	_	ties of Polym		59
		1.3.1	Mechanical	•	59
			_	echanical tests	61
		1.3.2	Thermal Pro	•	66
				ass transition temperature	66
	1.4		r Characteri		69
		1.4.1	,	gnetic Resonance	69
		1.4.2	Infrared Spo		70
		1.4.3	_	vimetric Analysis	70
				Scanning Calorimetry	71
			X-Ray Diffra		71
			Optical Mici	= -	72
		1.4.7	Dynamic Mo	echanical Analysis	73
2.	Clav M	inerals. S	Surface Chen	nistry of Clays and	
	-			anisms of Organoclay	
	Synthe	-			87
	2.1	Introdu	ction		87
	2.2	Clay Mi			88
		2.2.1		f Clay Minerals	89
				•	_

Applications of Organoclays as Sorbents

222

3.4

		3.4.1	Aromatic Compounds	222
			3.4.1.1 Phenol and its derivatives	223
			3.4.1.2 Trichloroethylene	224
			3.4.1.3 Pesticides and herbicides	224
			3.4.1.4 Anionic contaminants	225
4.	Polymo	er–Clay i	Nanocomposite Synthesis Methods	239
	4.1	Introdu	uction	239
	4.2	Types	of Polymer–Clay Nanocomposites	241
	4.3	Prepar	ation of Polymer–Clay	
		Nanoco	omposites	244
		4.3.1	Template Synthesis	
			(Sol-Gel Technology)	244
		4.3.2	Solution Intercalation	246
		4.3.3	In situ Intercalative Polymerization	248
			4.3.3.1 Thermoplastic	
			nanocomposites	250
			4.3.3.2 Thermoset nanocomposites	251
			4.3.3.3 Rubber-modified epoxy	
			nanocomposites	252
		4.3.4	Melt Intercalation	252
			4.3.4.1 Thermoplastic	
			nanocomposites	254
			4.3.4.2 Elastomer nanocomposites	254
	4.4	Charac	terization of Polymer–Clay	
		Nanoco	omposites	256
		4.4.1	X-Ray Diffraction	256
		4.4.2	Transmission Electron Microscopy	
			and Scanning Electron Microscopy	258
		4.4.3	Atomic Force Microscopy	261
		4.4.4	Differential Scanning Calorimetry	
			and Thermogravimetric Analysis	261
		4.4.5	Fourier Transform Infrared	
			Spectroscopy	262
		4.4.6	Nuclear Magnetic Resonance	263
		4.4.7	Energy-Dispersive X-Ray	
			Spectroscopy	263
		4.4.8	Small-Angle X-Ray Scattering	264
		4.4.9	Cone Calorimeter	264
		4410	Mass Loss Calorimeter	266

Index

Contents xi

339

### **Preface**

Nowadays, polymer-clay nanocomposite materials are of great interest in terms of scientific research and industrial applications. This book has been written to present a new practical overview of polymer-clay nanocomposites from a different perspective by offering a comprehensive introduction devoted to the typical characteristics of polymers, clays, and organo clays.

In this context, the first two chapters are devoted to polymers, polymerization mechanisms, and clay and characterization techniques. The second chapter examines predominantly the surface chemistry of the modifications with the main mechanisms of surface modification of the clay. Hence, this chapter starts with concise information describing the interface phenomenon and ends with a comprehensive analysis of interfacial characteristics of organoclay synthesized by considering adsorption and the other modification mechanisms.

Organoclays have critical importance not only in the creation of new materials and applications in materials science but also in the preparation of polymer nanocomposites, which is one of the most developed fields of nanotechnology. Therefore, the third chapter encloses synthesis methods of organoclay and the numerous related research results.

The fourth chapter is predominantly focused on the synthesizing methods of polymer-clay nanocomposites along with the structural, thermal, and mechanical characterization techniques of these composites.

Finally, in the fifth chapter, a wide range of industrial and technological applications of polymer–clay nanocomposite materials are proposed with their numerous practical examples.

To sum up, this book, which focuses on clay-reinforced polymer composites, can be regarded as a detailed review of adsorptive interactions in particular and other interparticle interactions facilitating the synthesis of organoclay, including the interactions between ions and functional groups in the interlayer region.

I believe that this book containing original figures, schemas, and numerous relevant references in each chapter would be an essential reference source for the readers working on the research and development of polymer-clay nanocomposites.

I wish to thank my colleagues, particularly Dr. Kübra Güneş, and Dr. Metin Açıkyıldız, Zafer Eroğlu, and Büşra Kuzey for their support in checking the text, drawing figures and schemas, and creating equations.

> **Ahmet Gürses** Erzurum, Turkey Summer, 2015

### Acknowledgment

I would like to express my gratitude to my PhD students Dr. Mehtap Ejder Korucu and Dr. Çetin Doğar for their moral support and valuable contribution related to the preliminary literature review.